### **Peter Cawley CV**

### **Professor Peter Cawley**

Date of Birth: 25 Nov 1953

Address: Department of Mechanical Engineering, Imperial College, London SW7 2AZ

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#### **Academic Qualifications**

BSc in Mechanical Engineering with First Class Honours, University of Bristol, June 1975.

PhD, Department of Mechanical Engineering, University of Bristol, Jan 1979. Location of defects in structures from vibration measurements.

Diploma in Teaching and Course Development in Higher Education with distinction, Institute of Education, University of London, June 1986. (Course taken part-time, 1984-1986.)

# **Membership of Professional Bodies**

Fellow, Royal Society

Fellow, Royal Academy of Engineering

Fellow, Institution of Mechanical Engineers; Chartered Engineer

Member, British Institute of Non Destructive Testing

Member, American Society for Non Destructive Testing

Member, IEEE

Associate Editor, Structural Health Monitoring

## **Major Awards**

Roy Sharpe Prize for significant contribution through research and development in NDT to the benefit of industry or society, Brit Inst NDT, 1998

Elected fellow Royal Academy of Engineering (UK National Engineering Academy), 2006

Societe Française d'Acoustique, Medaille Etrangere, 2006. (Medal for acoustics research, with MJS Lowe)

Structural Health Monitoring Lifetime Achievement award sponsored by Boeing and awarded at IWSHM, 2007

Elected fellow Royal Society (UK National Science Academy), 2010

Keynote lectures at World Conference on NDT Durban, 2012 and Seoul, 2020

Röntgen Award 2012 (with MJS Lowe) for major contribution to science and technology of NDT NDE Lifetime Achievement Award from SPIE, 2013

### **Present Posts**

Professor of Mechanical Engineering and Associate Dean for Enterprise in Engineering, Imperial College

Director, Guided Ultrasonics Ltd - spinout company formed to market ultrasonic guided wave technique for long range inspection and monitoring of pipes and other structures developed in research group

Chairman, Cognition Energy Ltd – spinout company formed in 2018 from research group in Mech Eng department to develop batteries for applications in demanding environments

Director, Rheon Labs Ltd – spinout company from Mech Eng department to provide impact protection and energy control in sports, PPE, medical and defence markets.

# **Previous Employment**:

1978-79: research assistant, University of Bristol;

1979-81: vibration engineer, Lucas CAV;

1981-2019: Lecturer; Senior Lecturer (1989); Reader (1992); Professor (1996), Dept Mechanical Engineering, Imperial College.

2012-2019 Head of Imperial College Mechanical Engineering Department

2009-2016 Chairman Permasense Ltd – spinout company formed to market wireless ultrasonic thickness monitoring system developed in research group. Company acquired by Emerson Inc, 2016.

1999-2009 Director Integration Diagnostics Ltd – spinout company formed to market test for stability of dental implants. Acquired by Swedish investors; now trading as Osstell Ltd.

# **Research Highlights**

Formed NDE Group on arrival at Imperial College in 1981. Activity in field started with PhD in 1979 on the use of vibration measurements to detect and locate damage in structures.

Over 200 refereed journal publications in the field; Scopus h index 67; >19,000 citations

## Over 40 PhD graduates in NDE

Led the Imperial College NDE research group 1981-2019. Currently comprises two full professors, a reader and senior lecturer (associate professors), ~25 PhD students, EngD students and postdocs. The group was awarded an EPSRC platform grant in 2000 in recognition of its international reputation and potential for further development and the grant was renewed in 2005 and again in 2010. Professor Cawley is the lead academic in the EPSRC-industry funded UK Research Centre in NDE (RCNDE) that was launched in 2003 and has been renewed until 2020. The Centre is based at Imperial College; full industrial members include Rolls-Royce, Nuclear Decommissioning Authority, Airbus, Shell, BAE Systems, AMEC Foster Wheeler, BP, EDF, SKF, Tenaris, Hitachi, HSE and dstl. Over £50M research funding raised from government and industry.

The driving motivation of Professor Cawley's work is to solve real industrial inspection problems, achieved by conducting thorough scientific research. His work spans fundamental scientific studies through to the transfer of technology to industry. He collaborates and consults with numerous industrial partners, and technology he has developed is now being exploited by three spin-out companies, and through two other licence agreements.

#### Major Contributions

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- Use of measurements of natural frequency changes in multiple modes of vibration to locate the
  position of the defect in a structure, and also to obtain a rough estimate of its size [3 1166
  citations on Scopus]<sup>0</sup>.
- Application of natural frequency measurements to monitor integration of dental implants [68 542 citations]. This led to formation of Integration Diagnostics Ltd (now Osstell www.osstell.com)
- Comprehensive understanding of sensitivity of local vibration measurements for detection of delaminations in composite materials and disbonds in adhesive joints [eg 22 94 citations]
- Understanding of guided wave interaction with defects [eg 44 778 citations; 81 275 citations]
- 2D FFT method for decomposing multi-mode guided wave signals [39 663 citations]

<sup>&</sup>lt;sup>0</sup> Numbers in parentheses refer to list of papers at end of document, followed by Scopus citations at 29 Dec 2019

- Practical application of guided wave measurements to inspection of pipes and rail [104 235 citations]. This led to formation of Guided Ultrasonics Ltd (<a href="www.guided-ultrasonics.com">www.guided-ultrasonics.com</a>) and licence to Plant Integrity Ltd (Teletest) other companies.
- Practical low frequency guided wave transduction [63 200 citations]
- Guidelines for optimization of guided wave inspection [45 284 citations]
- Synthetic focusing of guided wave signals to produce C-scan image of a pipe [140 83 citations]
- Use of waveguide for high temperature thickness measurements [157 84 citations]. This led to formation of Permasense Ltd (Now Emerson) (<u>www.emerson.com/en-us/automation/measurement-instrumentation/corrosion-erosion-monitoring/about-rosemount-wireless-corrosion-erosion-monitoring</u>)
- Sensitivity of eddy current thermography [168 74 citations]
- Methodology for evaluation of sensitivity of guided wave monitoring systems [190 17 citations]

# **Commercial Exploitation in NDE and SHM**

Two of the three spinout companies formed from Professor Cawley's research group are in the NDE/SHM field:

#### **Guided Ultrasonics Ltd Formed 1999**

The commercial implementation of Imperial guided wave research on pipe inspection has resulted in guided wave inspection being established as a new non-destructive evaluation (NDE) method. It is used worldwide to screen long lengths of pipework for corrosion, particularly in the petrochemical industry. The company currently employs eight PhD graduates in NDE from Imperial. Turnover on equipment sales in last decade exceeds £100M (by Guided Ultrasonics Ltd and via licence to other companies) and the service companies using the equipment generate about £75M pa in revenue worldwide and employ about 300 FTE staff to carry out the inspection. The oil companies benefit from greatly reduced cost of inspection, especially in areas such as insulated, offshore and buried pipes where access is difficult and expensive for conventional inspection methods. Furthermore, the reliability of inspection is significantly improved, leading to major improvements in safety.

#### Permasense Ltd. Formed 2009

Corrosion costs the oil and gas industry ~\$8bn pa in the USA alone. Concern about its impact on plant-life limits the operator's ability to take advantage of lower cost, but more corrosive, feedstocks. The industry wanted to be able to monitor corrosion in real time with data transmitted directly to the plant control room. Two novel monitoring systems were developed in the NDE group, one for high temperatures up to 600°C and the other for temperatures up to ~300°C but with ability to operate through coatings. Permasense Ltd was formed to market the systems and >20,000 sensors are now deployed in over 200 sites (including more than 135 refineries, 33 upstream sites and several other industry applications) worldwide yielding revenues of ~£100M over the last decade and also providing economic benefits in the high 100s \$M per annum to the oil and gas industry via, inter alia, the ability to process cheaper, more corrosive feedstocks safely, and reduced use of inhibitor chemicals. The company employs >40 staff in UK and was acquired by Emerson Inc for £32.4M in 2016.

## **Refereed Journal Publications**

- 1. Adams, R.D., Cawley, P., Pye, C.J. and Stone, B.J. 'A vibration technique for non-destructively assessing the integrity of structures', J. Mechanical Engineering Science, Vol 20, pp93-100, 1978
- 2. Cawley, P. and Adams, R.D. 'The predicted and experimental natural modes of free-free CFRP plates', J. Composite Materials, Vol 12, pp336-347, 1978
- 3. Cawley, P. and Adams, R.D. 'The location of defects in structures from measurements of natural frequencies', J. Strain Analysis, Vol 14, pp49-57, 1979
- 4. Cawley, P. and Adams, R.D. 'A vibration technique for non-destructive testing of fibre composite structures', J. Composite Materials, Vol 13, pp161-175, 1979
- 5. Cawley, P. and Adams, R.D. 'Improved frequency resolution from transient tests with short record lengths', J. Sound and Vibration, Vol 64, pp123-132, 1979

- 6. Brownjohn, J.M.W., Steele, G.H., Cawley, P. and Adams, R.D. 'Errors in mechanical impedance data obtained with impedance heads', J. Sound and Vibration, Vol 73, pp461-468, 1980
- 7. Cawley, P., Adams, R.D. and Plumbridge, W.J. 'The use of vibration measurements for the detection of diffuse creep damage', J. Strain Analysis, Vol 16, pp37-41, 1981
- 8. Cawley, P. 'The reduction of bias error in transfer function estimates using FFT based analysers', ASME J. Vibration, Acoustics, Stress and Reliability in Design, Vol 106, pp29-35, 1984
- Cawley, P. 'The impedance method of non-destructive inspection', NDT International, Vol 17, pp59-65, 1984
- Cawley, P., Woolfrey, A.M. and Adams, R.D. 'Natural frequency measurements for production quality control of fibre composites', Composites, Vol 16, pp23-27, 1985
- 11. Cawley, P. 'The operation of impedance instruments based on the impedance method', J. Composite Structures, Vol 3, pp215-228, 1985
- 12. Cawley, P. 'Non-destructive testing of mass produced components by natural frequency measurements', Proc I Mech E, Vol 199, Part B, pp161-168, 1985
- Cawley, P. 'The accuracy of frequency response function measurements using FFT based analysers with transient excitation', ASME J. Vibration, Acoustics, Stress and Reliability in Design, Vol 108, pp44-49, 1986
- 14. Guyott, C.C.H., Cawley, P. and Adams, R.D. 'The non-destructive testing of adhesively bonded structure: a review', J. Adhesion, Vol 20, pp129-159, 198615. Cawley, P. and Rigner, L.G. 'Rapid measurement of modal properties using FFT analysers with random excitation', ASME J. Vibration, Acoustics, Stress and Reliability in Design, Vol 108, pp394-398, 1986
- 16. Guyott, C.C.H., Cawley, P. and Adams, R.D. 'Vibration characteristics of the Mk II Fokker Bond Tester probe', Ultrasonics, Vol 24, pp318-324, 1986
- 17. Guyott, C.C.H., Cawley, P. and Adams, R.D. 'Use of the Fokker Bond Tester on joints with varying adhesive thickness', Proc I Mech E, Vol 201, part B, pp41-49, 1987
- 18. Cawley, P. 'Rapid production quality control by vibration measurements', Materials Evaluation, Vol 45, pp564-568, 1987
- Cawley, P. and Clayton, D.L.R. 'A Vibration Technique for the Measurement of Contact Stiffness', Mechanical Systems and Signal Processing, Vol 1, pp273-283, 1987
- 20. Cawley, P. 'The Sensitivity of the Mechanical Impedance Method of Non-Destructive Testing', NDT International, Vol 20, pp209-215, 1987
- 21. Cawley, P. and Sarsentis, N. 'A Quick Method for the Measurement of Structural Damping', Mechanical Systems and Signal Processing, Vol 2, pp39-47, 1988
- 22. Cawley, P. and Adams, R.D. 'The Mechanics of the Coin-Tap Method of Non-Destructive Testing', J. Sound and Vibration, Vol 122, pp299-316, 1988
- 23. Guyott, C.C.H. and Cawley, P. 'The Measurement of Through Thickness Plate Vibration Using a Pulsed Ultrasonic Transducer', J. Acoustical Society of America, Vol 83, pp623-631, 1988
- 24. Guyott, C.C.H. and Cawley, P. 'The Ultrasonic Vibration Characteristics of Adhesive Joints', J. Acoustical Society of America, Vol 83, pp632-640, 1988
- 25. Adams, R.D. and Cawley, P. 'A review of defect types and nondestructive testing techniques for composites and bonded joints', NDT International, Vol 21, pp208-222, 1988
- 26. Guyott, C.C.H. and Cawley, P. 'Evaluation of the Cohesive Properties of Adhesive Joints Using Ultrasonic Spectroscopy', NDT International, Vol 21, pp233-240, 1988
- 27. Cawley, P. and Ray, R. 'A Comarison of the Natural Frequency Changes Produced by Cracks and Slots', ASME J. Vibration, Acoustics, Stress and Reliability in Design, Vol 110, pp366-370, 1988
- 28. Cawley, P. and Nguyen, D. 'The Use of the Impedance Method of Non-Destructive Testing on Honeycomb Structures', Mechanical Systems and Signal Processing, Vol 2, pp309-325, 1988
- 29. Cawley, P. 'The Introduction of a Problem-Based Option into a Conventional Engineering Degree Course', Studies in Higher Education, Vol 14, No 1, pp83-95, 1989
- 30. Cawley, P. 'The Effectiveness of Engineering Degree Courses', Assessment and Evaluation in Higher Education, Vol 14, pp228-241, 1989
- 31. Cawley, P. 'Is Laboratory Teaching Effective?', Int J Mechanical Engineering Education, Vol17, pp15-27, 1989
- 32. Cawley, P. and Theodorakopoulos, C. 'The Membrane Resonance Method of Non-Destructive Testing', J. Sound and Vibration, Vol 130, pp299-311, 1989
- 33. Cawley, P. and Adams, R.D. 'The Sensitivity of the Coin-Tap Method of Non-Destructive Testing', Materials Evaluation, Vol 47, pp558-563, 1989
- 34. Cawley, P. 'The Sensitivity of an NDT Instrument Based on the Membrane Resonance Method', NDT International, Vol 22, pp209-216, 1989
- 35. Pialucha, T., Guyott, C.C.H. and Cawley, P. 'Amplitude Spectrum Method for the Measurement of Phase Velocity', Ultrasonics, Vol 27, pp270-279, 1989
- 36. Cawley, P. 'A High Frequency Coin-Tap Method of Non-Destructive Testing', Mechanical Systems and Signal Processing, Vol 5, pp1-11, 1991

- 37. Cawley, P. 'The detection of delaminations using flexural waves', NDT International, Vol 23, pp207-213, 1990
- 38. Cawley, P. 'Low frequency NDT techniques for the detection of disbonds and delaminations', Brit J NDT, Vol 32, pp454-461, 1990
- Alleyne, D.N. and Cawley, P. 'A 2-dimensional Fourier transform method for the measurement of 39. propagating multi-mode signals', J Acoust Soc Am, Vol 89, pp1159-1168, 1991
- Guo, N.Q. and Cawley, P. 'The transient response of piezoelectric discs to applied voltage pulses', 40. Ultrasonics, Vol 29, pp208-217, 1991
- 41. Dewen, P.N., Pialucha, T.P. and Cawley, P. 'Improving the resolution of ultrasonic echoes from thin bondlines using cepstral processing, J. Adhesion Sci and Tech, Vol 5, pp667-689, 1991
- Guo, N.Q. and Cawley, P. 'The finite element analysis of the vibration characteristics of piezoelectric 42. discs', J Sound and Vibration, Vol 159, pp115-138, 1992
- Adams, R.D., Brownjohn, J.M.W. and Cawley, P. 'The detection of defects in GRP lattice structures by 43. vibration measurements', NDT & E International, Vol 24, pp123-134, 1991
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- Dewen, P.N. and Cawley, P. 'The practical application of ultrasonic spectroscopy for the measurement 46. of the cohesive properties of adhesive joints', NDT&E International, Vol 25, pp65-75, 1992
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- Dewen, P.N. and Cawley, P. 'Ultrasonic determination of the cohesive properties of bonded joints by 50. measurement of reflection coefficient and bondline transit time', J Adhesion, Vol 40, pp207-227, 1993
- Guo, N. and Cawley, P. 'The interaction of Lamb waves with delaminations in composite laminates', J 51. Acoust Soc Am, Vol 94, pp2240-2246, 1993
- 52. Guo, N. and Cawley, P. 'Lamb wave propagation in composite laminates and its relationship with acoust-ultrasonics', NDT&E International, Vol 26, pp75-84, 1993
- 53. Guo, N. and Cawley, P. "Lamb wave reflection for the quick NDE of large composite laminates', Materials Evaluation, Vol 52, pp404-411, 1994
- 54. Cawley, P. 'The rapid nondestructive inspection of large composite structures', Composites, Vol 25, pp351-357, 1994
- 55. Drinkwater, B.W. and Cawley, P. 'An ultrasonic wheel probe alternative to liquid coupling', Insight (formerly Brit J NDT), Vol 36, pp430-433, 1994
- Guo, N. and Cawley, P. 'The non-destructive assessment of porosity in composite repairs', 56. Composites, Vol 25, pp842-850, 1994
- 57. Pialucha, T.P. and Cawley, P. 'An investigation of the accuracy of oblique incidence ultrasonic reflection coefficient measurements', J Acoust Soc Am, Vol 96, pp1651-1660, 1994
- 58. Pialucha, T.P. and Cawley, P. 'The detection of thin embedded layers using normal incidence ultrasound', Ultrasonics, Vol 32, pp431-440, 1994
- 59. Lowe, M.J.S. and Cawley, P. 'The applicability of plate wave techniques for the inspection of adhesive and diffusion bonded joints', J. NDE, Vol 13, pp185-200, 1994
- Lowe, M.J.S. and Cawley, P. 'Comparison of the modal properties of a stiff layer embedded in a solid 60. medium with the minima of the plane wave reflection coefficient', J. Acoust Soc Am, Vol 97, pp1625-
- Lowe, M.J.S. and Cawley, P. 'The influence of the modal properties of a stiff layer embedded in a solid medium on the field generated by a finite sized transducer', J. Acoust Soc Am, Vol 97, pp1638-1649, 1995
- 62. Sklar, Z., Briggs, G.A.D., Cawley, P. and Kinloch, A.J. 'Quantitative acoustic microscopy of anodised and coated aluminium at frequencies up to 1 GHz', J. Mat Sci, Vol 30, pp3752-3760, 1995
- Alleyne, D.N. and Cawley, P. 'The excitation of Lamb waves in pipes using dry coupled piezoelectric transducers', J NDE, Vol 15, pp11-20, 1996
- Cawley, P., Pialucha, T.P. and Zeller, B.D. 'The characterisation of oxide layers in adhesive joints using ultrasonic reflection measurements', Proc Royal Soc Lond, Series A, Vol 452, pp1903-1926,
- Alleyne, D.N. and Cawley, P. 'The effect of discontinuities on the long range propagation of Lamb waves in pipes', Proc I Mech E, Part E: Journal of Process Mechanical Engineering, Vol 210, pp217-226, 1996

- Drinkwater, B.W., Dwyer-Joyce, R.S. and Cawley, P. 'A study of the interaction between ultrasound and a partially contacting solid-solid interface', Proc Royal Soc Lond, Series A, Vol 452, pp2613-2628,
- Castaings, M. and Cawley, P. 'The generation, propagation and detection of Lamb waves in plates 67. using air-coupled ultrasonic transducers', J. Acoust Soc Am, Vol 100, pp3070-3077, 1996
- Meredith, N., Alleyne, D.N. and Cawley, P. 'Quantitative determination of the stability of the implant-
- tissue interface using resonance frequency analysis', Clin Oral Impl Res, Vol 7, pp261-267, 1996 Meredith, N., Shagaldi, F., Alleyne, D.N., Sennerby, L. and Cawley, P. 'The application of resonance frequency measurements to study the stability of titanium implants in the rabbit tibia', Clin Oral Impl Res, Vol.8, pp.234-243, 1997
- 70. Drinkwater, B.W. and Cawley, P. 'The practical application of solid coupled ultrasonic transducers', Materials Evaluation, Vol 55, pp401-406, 1997
- Alleyne, D.N. and Cawley, P. 'Long range propagation of Lamb waves in chemical plant pipework', 71. Materials Evaluation, Vol 55, pp504-508, 1997
- Cawley, P. and Hosten, B. 'The use of large ultrasonic transducers to improve transmission coefficient 72. measurements on viscoelastic anisotropic plates', J Acoust Soc Am, Vol 101, pp1373-1379, 1997
- Zinin, P., Lefeuvre, O., Briggs, G.A.D., Zeller, B.D., Cawley, P., Kinloch, A.J. and Thompson, G.E. 73. 'Anomalous behaviour of leaky surface waves for stiffening layer near cutoff', J Applied Physics, Vol 82, pp1031-1035, 1997
- 74. Drinkwater, B.W. and Cawley, P. 'Measurement of the frequency dependence of the ultrasonic reflection coefficient from thin interface layers and partially contacting interfaces', Ultrasonics, Vol 35, pp479-488, 1997
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- 80. Chan, C.W. and Cawley, P. Lamb waves in highly attenuative plastic plates', J Acoust Soc Am, Vol. 104, pp874-881, 1998
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- 106. Allin, J.M. and Cawley, P. 'design and construction of a wideband non-resonant transducer', Ultrasonics, Vol 41, pp147-155, 2003
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- 109. Wilcox, P., Evans, M., Pavlakovic, B., Alleyne, D., Vine, K., Cawley, P. and Lowe, M. 'Guided wave testing of rail', Insight, Vol 45, pp413-420, 2003
- 110. Simonetti, F. and Cawley, P. 'A guided wave technique for the characterization of highly attenuative viscoelastic materials', J Acoust Soc Am, Vol 114, pp158-165, 2003
- 111. Allin, J.M., Cawley, P. and Lowe, M.J.S. 'Adhesive disbond detection of automotive components using first mode ultrasonic resonance', NDT&E International, Vol 36, pp503-514, 2003
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